












Victor Sanchez-Rico
BitifEye Digital Test Solutions GmbH

**PHY Testing Challenges
and Opportunities:
The Need For a Smart
Testing Approach**

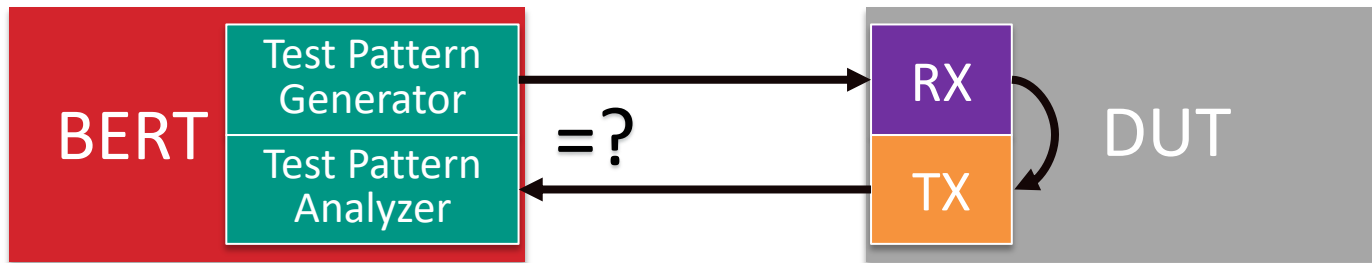
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18 OCTOBER 2019**

PHY Testing – Ideal Scenario

	Comparable Results	Low Cost Testing	Fast Testing Speeds
InterOp			
Choice of Test Systems			
Test Houses			

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Common RX Test Approaches: Loopback



- Pattern Generator in BERT sends continuous test pattern to DUT
- DUT processes the test data and sends it back to the BERT Analyzer
- Pattern compared, Bit Error Rate calculated








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Common RX Test Approaches: Loopback

- Challenges:
 - DUT comes out of test mode whenever the test pattern generator is restarted
 - Manual intervention of test operator is required (time consuming) or
 - Automation scripts and side-band connection are required (customization)
 - Can't test real world data (Burst)
 - Some tests can't be done easily, e.g. Squelch detection in MIPI M-PHY[®]

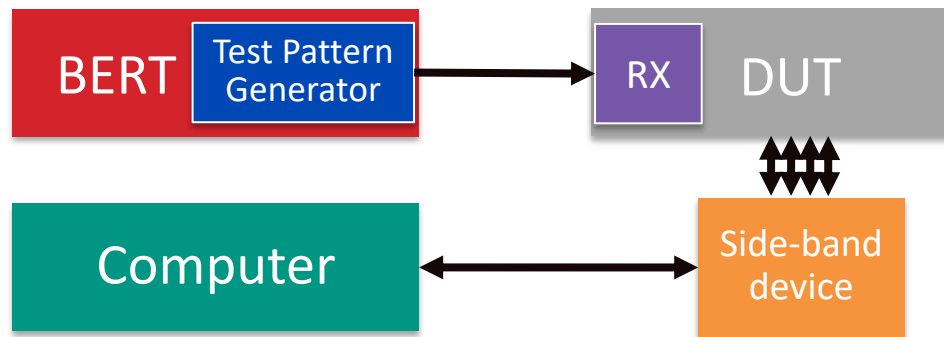
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Common RX Test Approaches: Loopback

	Comparable Results	Low Testing Costs	Fast Testing Speeds
InterOp			
Choice of Test Systems			
Test Houses			

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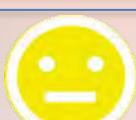
Common RX Test Approaches: Side-band



- Proprietary access to built in Error Counters
- Pattern Generator in Test Equipment sends test pattern to DUT
- DUT processes the test data and counts errors
- Additional connection to the DUT to grab counters through customer-specific equipment

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Common RX Test Approaches: Side-band

	Comparable Results	Low Testing Costs	Fast Testing Speeds
InterOp			
Choice of Test Systems			
Test Houses			

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Common RX Test Approaches: Visual Test

	Comparable Results	Low Testing Costs	Fast Testing Speeds
InterOp			
Choice of Test Systems			
Test Houses			

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Solution: PHY Test Mode

- Functionality that allows to configure the DUT for test exclusively with in-band control commands
- Simplified link startup for simplicity
- Bit and error counters also retrieved with Test Equipment via in-band commands
- Preferably implemented in the PHY Layer
- Optional: master device can configure test mode for slave(s), and run some tests w/o need for test equipment.

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Solution: PHY Test Mode

	Comparable Results	Low Cost Testing	Fast Testing Speeds
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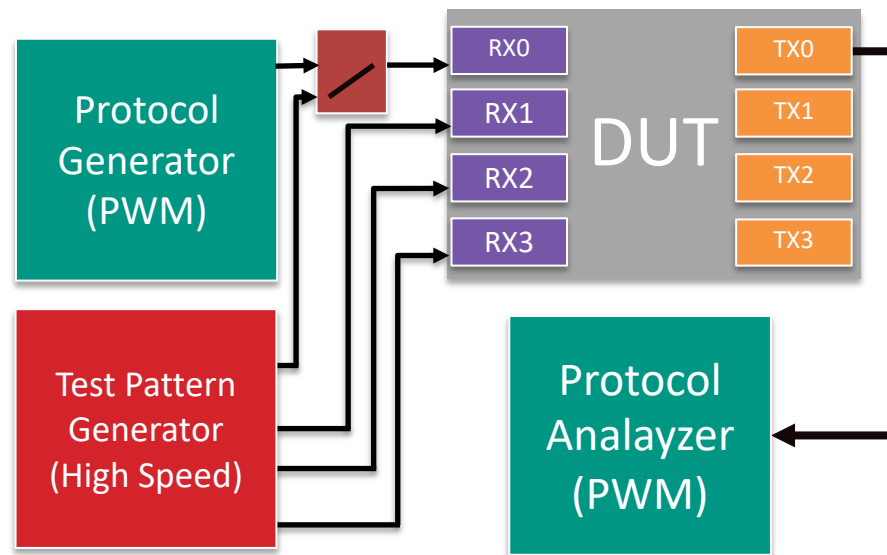
PHY Test Mode Example: MIPI M-PHY® MIPI UniPro® RX Test

- Use Case

- DUT Data0 RX is connected to switch that can alternate between test pattern generator and protocol generator
- DUT Data1-3 RX connected directly to test pattern generator
- DUT Data 0 TX connected to protocol analyzer
- DUT RST_n also controlled to alternate test modes

- Test Flow

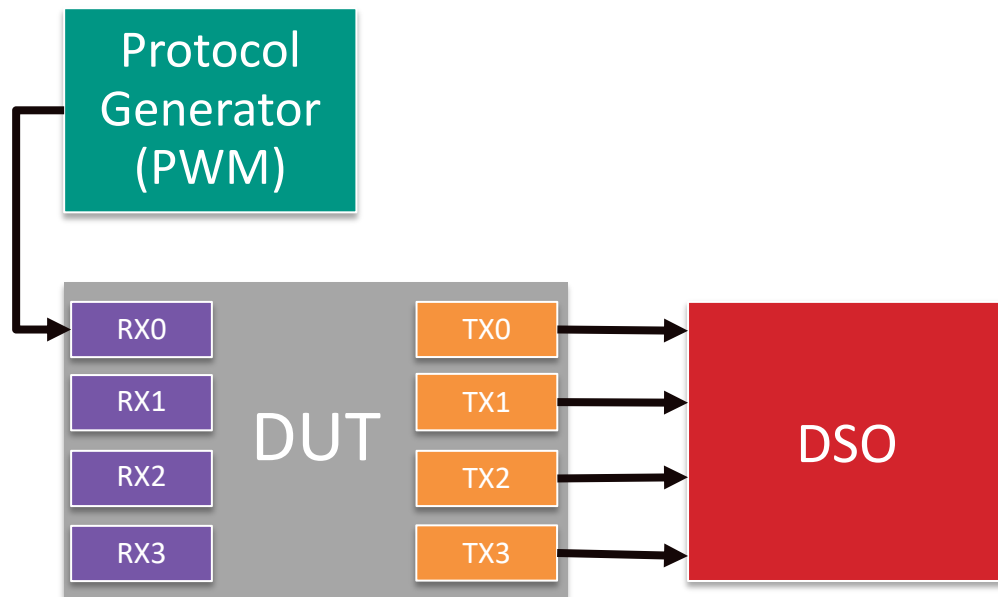
- Automation connects protocol generator to DUT
- Hardware Reset sent to RST_n of DUT
- Protocol generator sends link configuration pattern to DUT
- Automation connects test pattern generator to DUT
- Test pattern generator sends test pattern to DUT, interleaving Frame and Error counter requests
- DUT responds, protocol analyzer captures response and test automation decodes it
- Test goes on until DUT reports errors or target BER is achieved



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PHY Test Mode Example: MIPI M-PHY[®] MIPI UniPro[®] TX Test

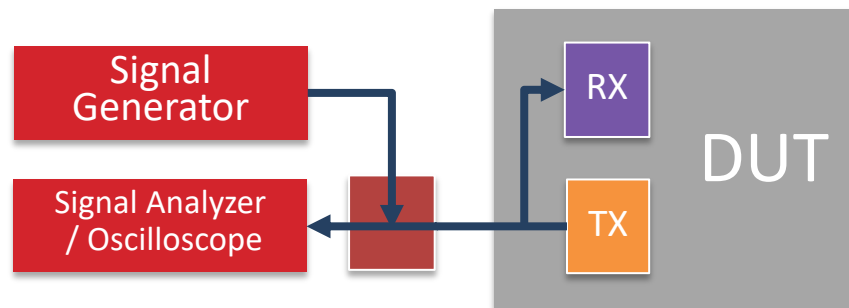
- Use Case
 - DUT Data0 RX is connected protocol generator
 - DUT TX Lane under test is connected to oscilloscope
 - DUT RST_n also controlled to alternate test modes
- Test Flow
 - Protocol generator sends Hardware Reset to DUT
 - Protocol generator sends link configuration pattern to DUT
 - Automation controls oscilloscope TX Test software to run selected tests



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Outlook and suggestion: A-PHY

- Unlike MIPI M-PHY®, both bus directions are transmitted simultaneously on the same wire
 - Only one direction for High Speed data, but control data is full duplex, on the same wire
 - No fixture is available that can be used to combine and split the data



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Outlook and suggestion: A-PHY

- A-PHY uses a very long channel. Embedding it (software simulation) seems like the sensible choice but it can have a very big impact on test pattern generation time

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About BitifEye

- Located in Boeblingen, Germany
- Solutions Partner of Keysight Technologies, system integrator
 - integration of high-performance test instruments: bit-error ratio testers, oscilloscopes, network analyzers...
 - complementary products - software, accessories, instruments - and services
- **Experts in wireline digital high-speed interconnect test, e.g. HDMI, USB, MIPI**
 - focus on physical layer (PHY) tests - compliance tests and product characterization
 - inventor of PHY test automation for gigabit receivers/sinks, market leader since 2005
 - provider of complementary hardware, software and services



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About BitifEye

Official MIPI® Test Lab

- Participant (with Keysight) in various InterOps, Plug fests, Certification workshops (e.g. UFS) throughout the years
- Partner of various test labs all around the world (e.g. Allion, Eurofins, Simplay Labs, GRL, IST ...)



Unique instrument pool

Broadly used by small / midsize companies.

Experts on-site

PHY Pre-compliance tests, e.g. MIPI, HDMI, USB, SATA,

Product characterization, margin test, debugging

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