



**Mohamed Hafed**  
Introspect Technology

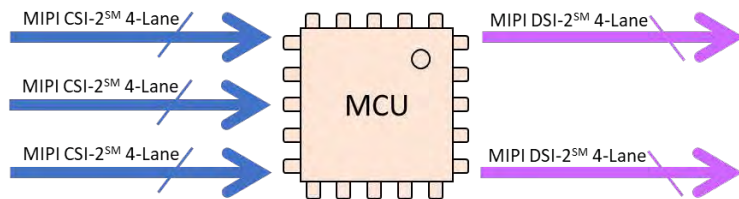
**New Trends in the High-  
Volume Manufacturing Test  
of MIPI-Based Devices**

**MIPI ALLIANCE  
DEVELOPERS  
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TAIPEI  
18 OCTOBER 2019**

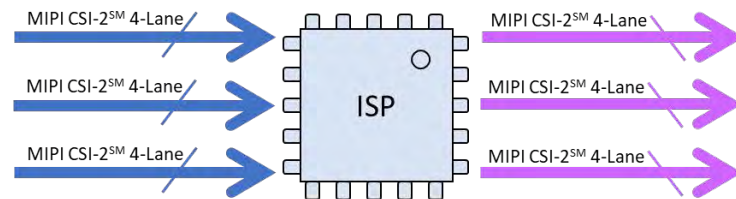
# Agenda

- Introduction
- Hardware Requirements for MIPI Testing in Production
- Protocol Requirements for MIPI Testing in Production
- System-Oriented Testing & Case Studies

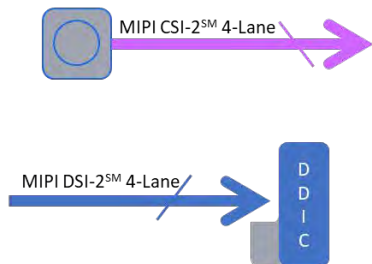
# Typical Device Classes



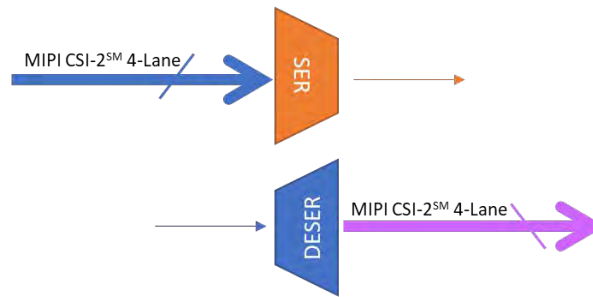
(a)



(b)

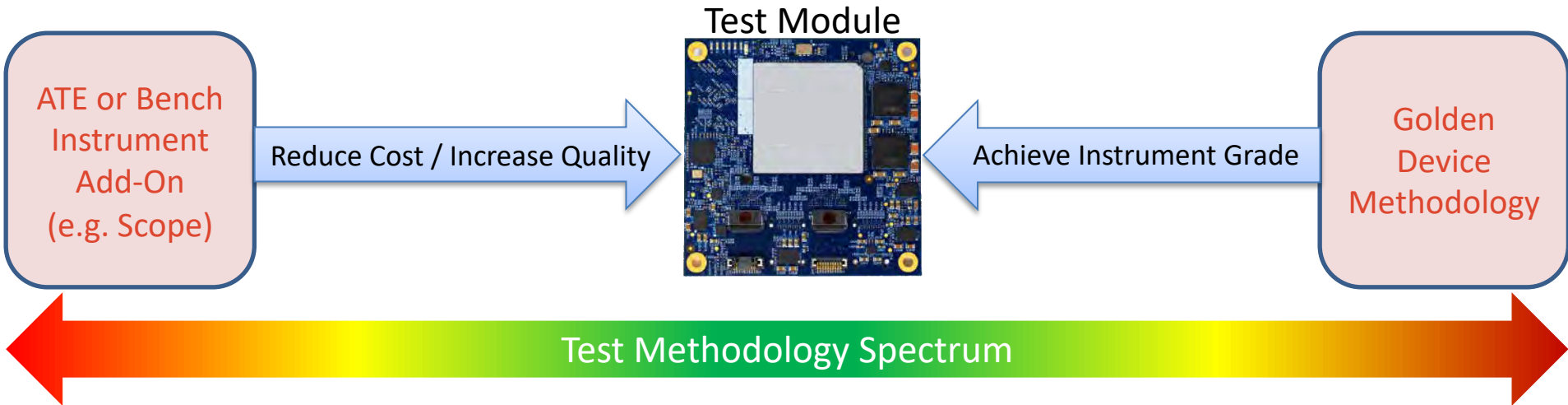


(c)

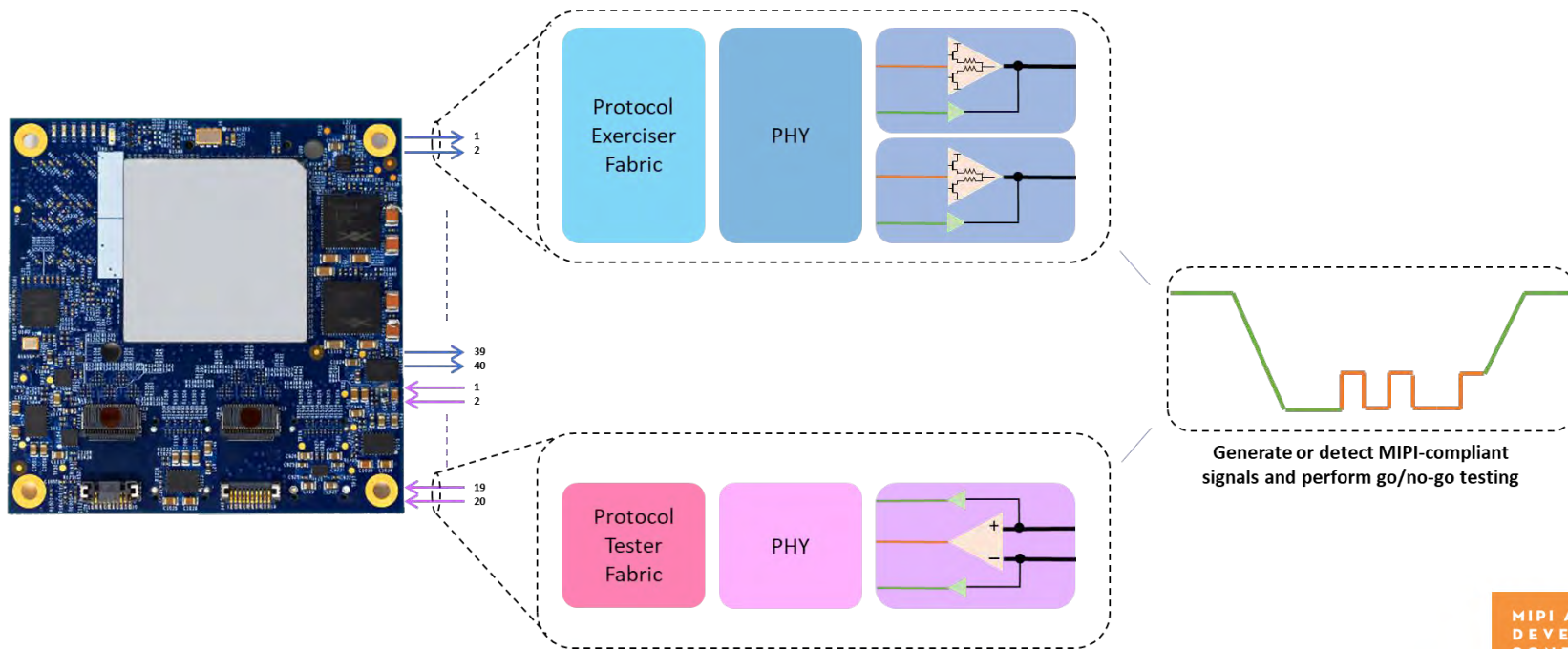


(d)

# Test Methodology Spectrum



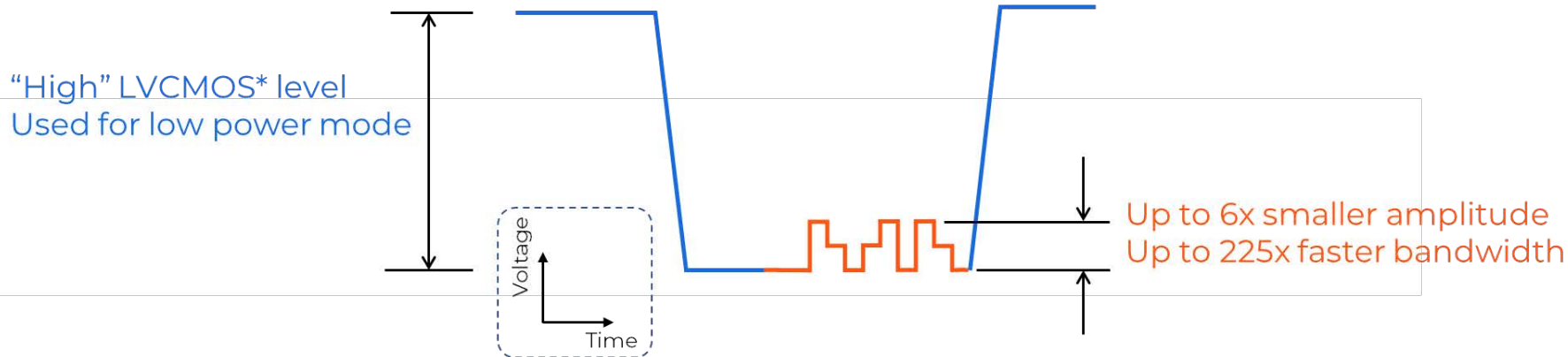
# Test Methodology Spectrum – On-Board Channel Card



## Hardware Requirements

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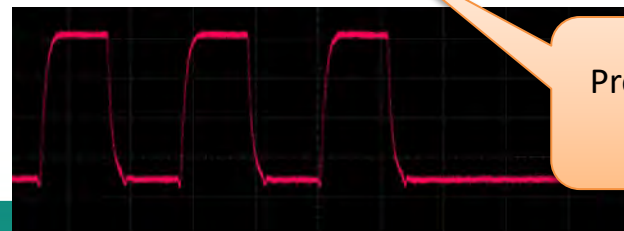
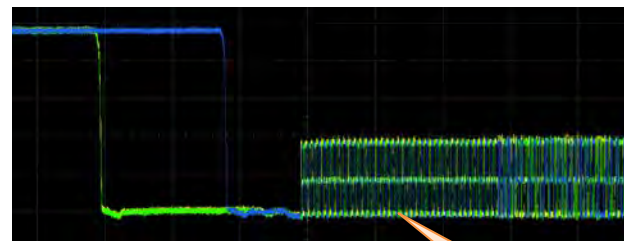
# Low-Power (LP) and High-Speed (HS) Signaling



\*LVCMOS = Low-Voltage Complementary Metal Oxide Semiconductor Logic

# Switching Challenges on ATE

## Integrated Driver



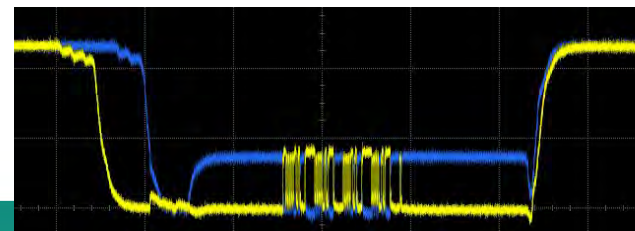
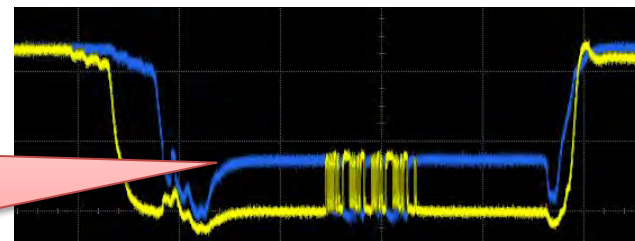
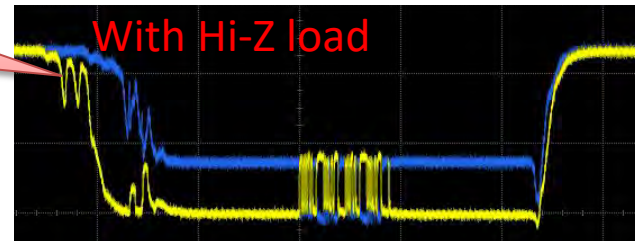
Switch timing & charge injection cause poor timing control

Proper D-PHY LP/HS transition

Challenges exist because of receiver switchable termination as well

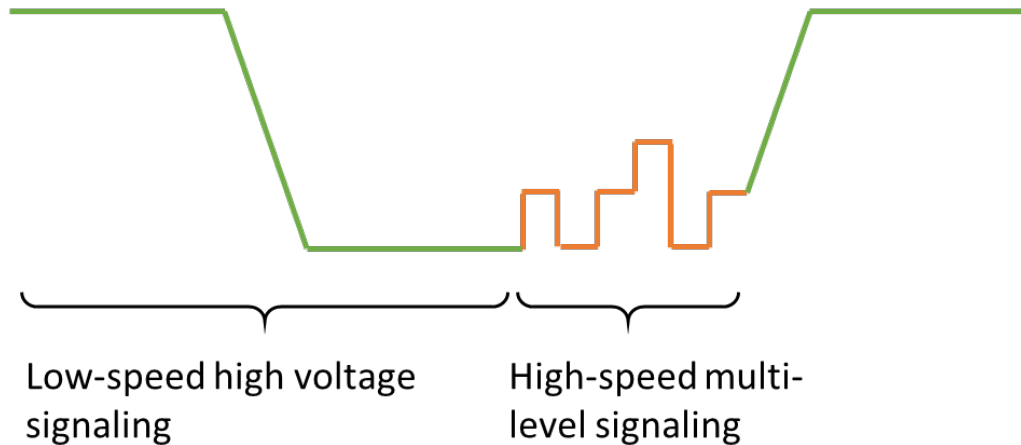
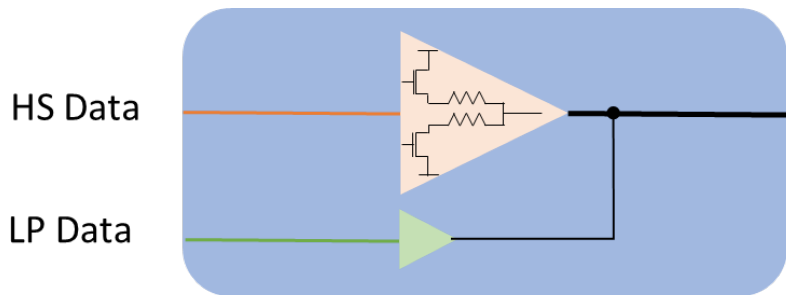
Proper C-PHY LP/HS transition

## Conventional Switch-Based Solution



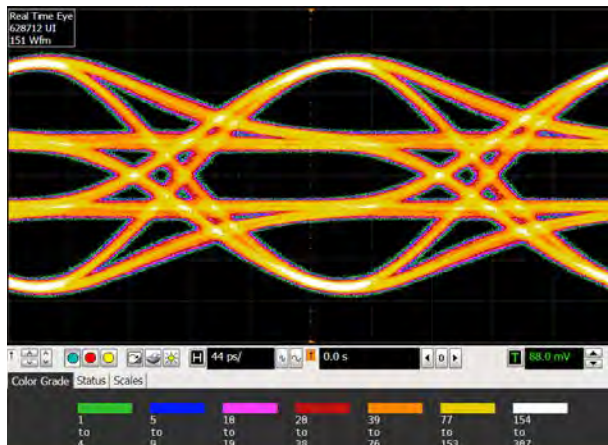


# Multi-Level HS Drivers and Comparators



# Equalization Waveforms

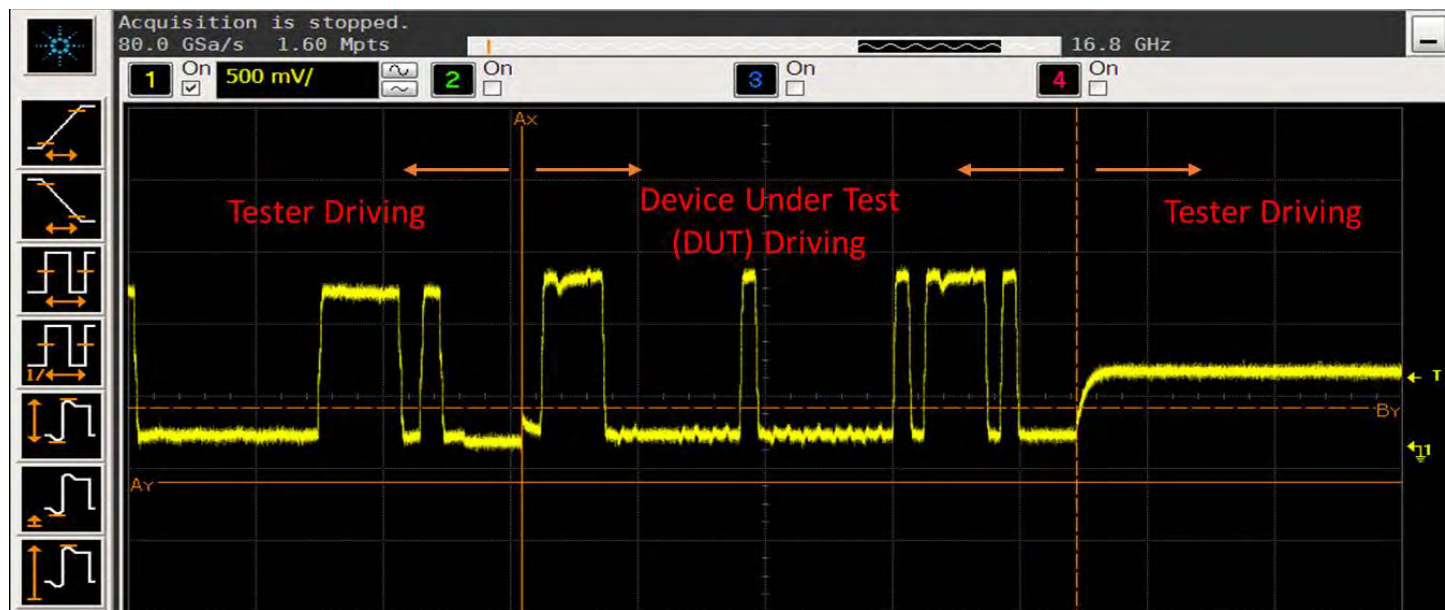
D-PHY



C-PHY



# Bidirectional Bus Control

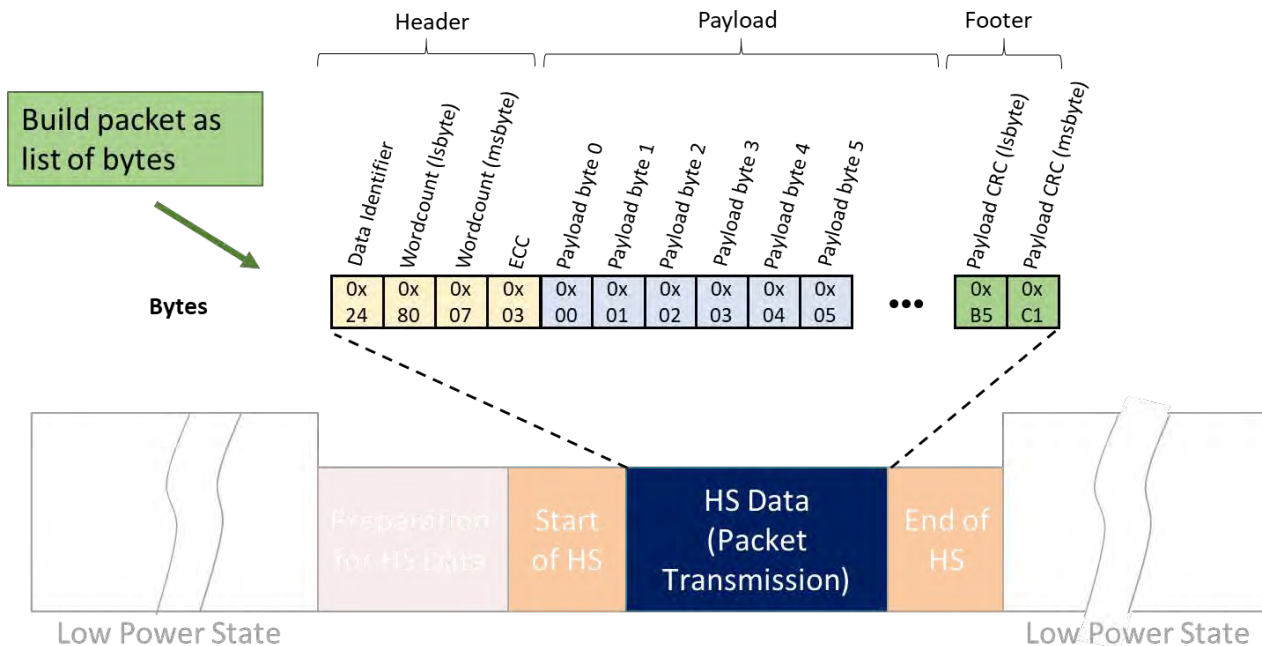


**Protocol Requirements**

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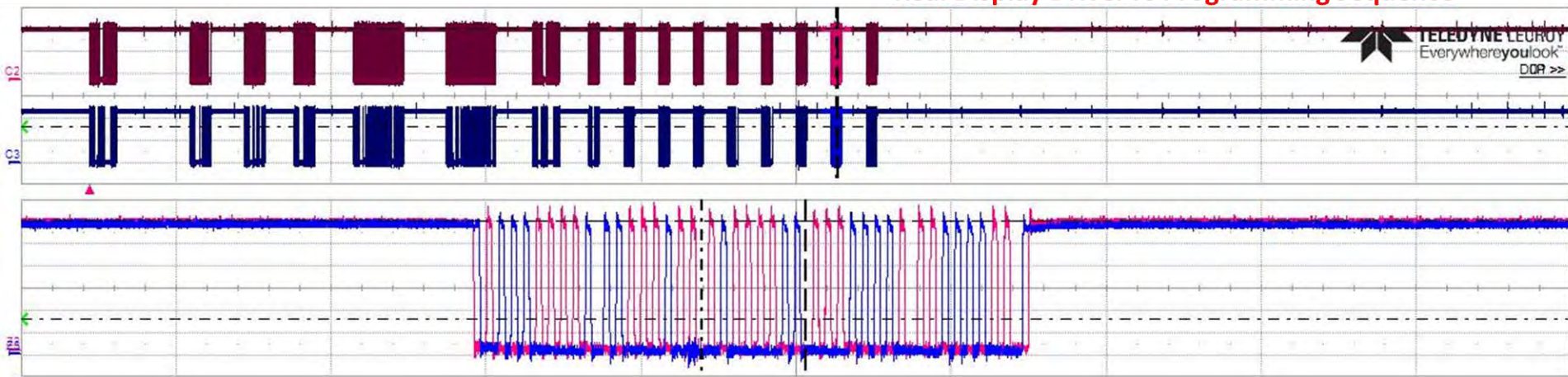
[MIPI.ORG/DEVCON](https://mipi.org/devcon)

# Packet Based Communication



# DUT Configuration Through the MIPI Bus

Real Display Driver IC Programming Sequence



# Functional Testing on ATE

## Protocol-Based Test Solution

```

Test Procedure
1 # C-PHY Panel Init Sequence
2 dcsCommand1.shortWrite(0xFB,param=0x01)
3
4 dcsCommand1.shortWrite(0xFF,param=0x20)
5 dcsCommand1.shortWrite(0xFB,param=0x01)
6 dcsCommand1.shortWrite(0x5D,param=0x0F)
7
8 dcsCommand1.shortWrite(0xFF,param=0x25)
9 dcsCommand1.shortWrite(0xC3,param=0x6A)
10 dcsCommand1.shortWrite(0xC6,param=0x6A)
11 dcsCommand1.shortWrite(0xFB,param=0x01)
12 dcsCommand1.shortWrite(0x61,param=0x54)
13 dcsCommand1.shortWrite(0x6E,param=0xFF)
14 dcsCommand1.shortWrite(0x6F,param=0xFF)
15
16 dcsCommand1.shortWrite(0xFF,param=0xE0)
17 dcsCommand1.shortWrite(0xFF,param=0x01)
18 dcsCommand1.shortWrite(0xA5,param=0x01)
19
20 dcsCommand1.shortWrite(0xFF,param=0xF0)
21 dcsCommand1.shortWrite(0x8B,param=0x22)
22 dcsCommand1.shortWrite(0xFB,param=0x01)
23 dcsCommand1.shortWrite(0x92,param=0x01)
24 dcsCommand1.shortWrite(0x7B,param=0x08)
25
26 dcsCommand1.shortWrite(0xFF,param=0xD0)
27 dcsCommand1.shortWrite(0xFB,param=0x01)
    
```

Start-up commands are programmed through the integrated driver without requiring ATE vectors

Cumbersome nature of ATE vectors often forces test engineers to choose very limited test coverage

## Conventional Switch-Based Solution

```

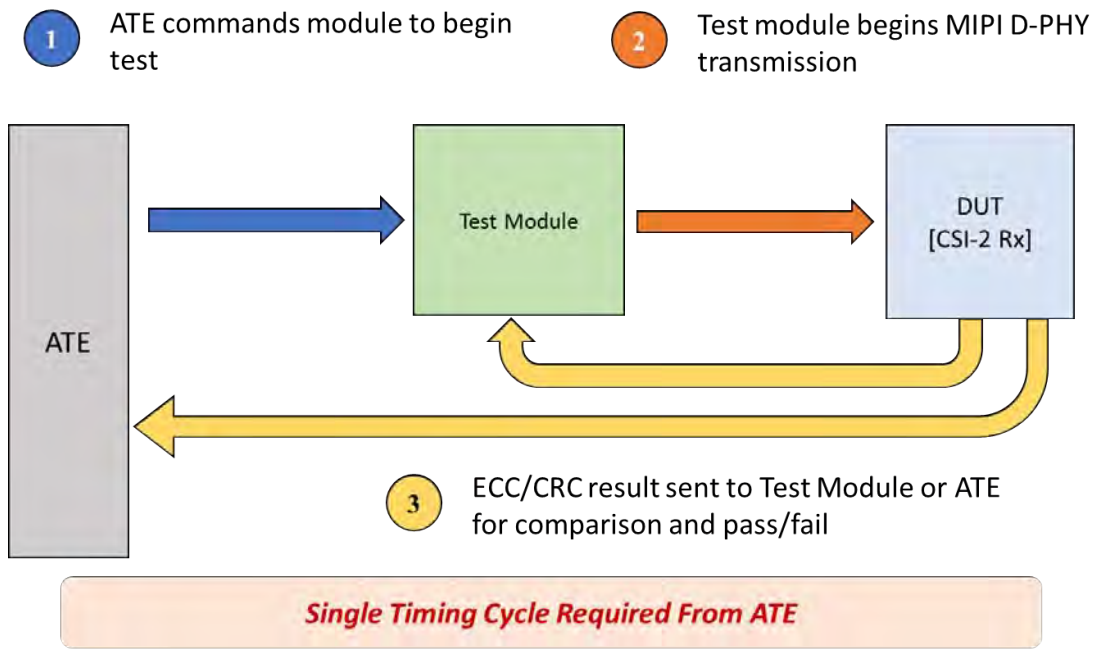
1 FORMAT gpio_89 gpio_92 gpio_90 gpio_91 gpio_135 gp
2 R3 tset1 1X1111111100010000000001000100000100;
3 R1 tset1 1X0100000000000000010000001001101001;
4 R40 tset1 1X11XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX;
5 R1 tset1 1X11HLHLLLLLLLHLHLLHLLHLLLLLLLLLLLLL;
6 R1 tset1 1X00XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX;
7 R1 tset1 1X11XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX;
8 R1 tset1 1X1111111100010000000001000100000100;
9 R1 tset1 1X1000000000000000010000001001101001;
10 R1 tset1 1X11101000000010001000100000000000;
11 R1 tset1 1X11101000000010001000100000000000;
    
```

**System-Oriented Testing  
and Case Studies**

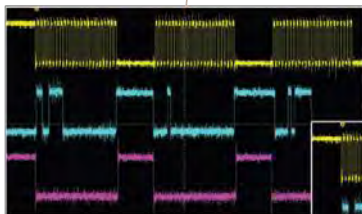
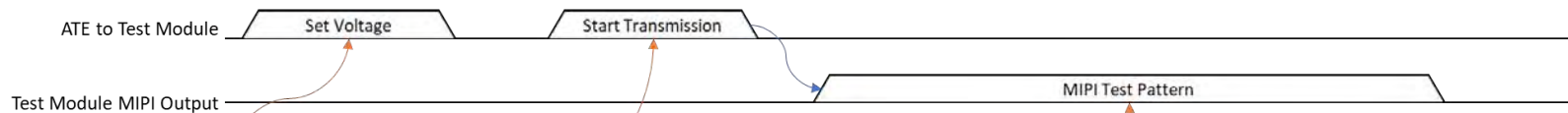
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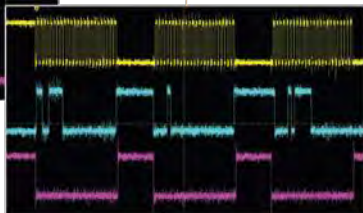
# Microcontroller CSI-2 Input Test



# Microcontroller CSI-2 Input Test



Slow control words

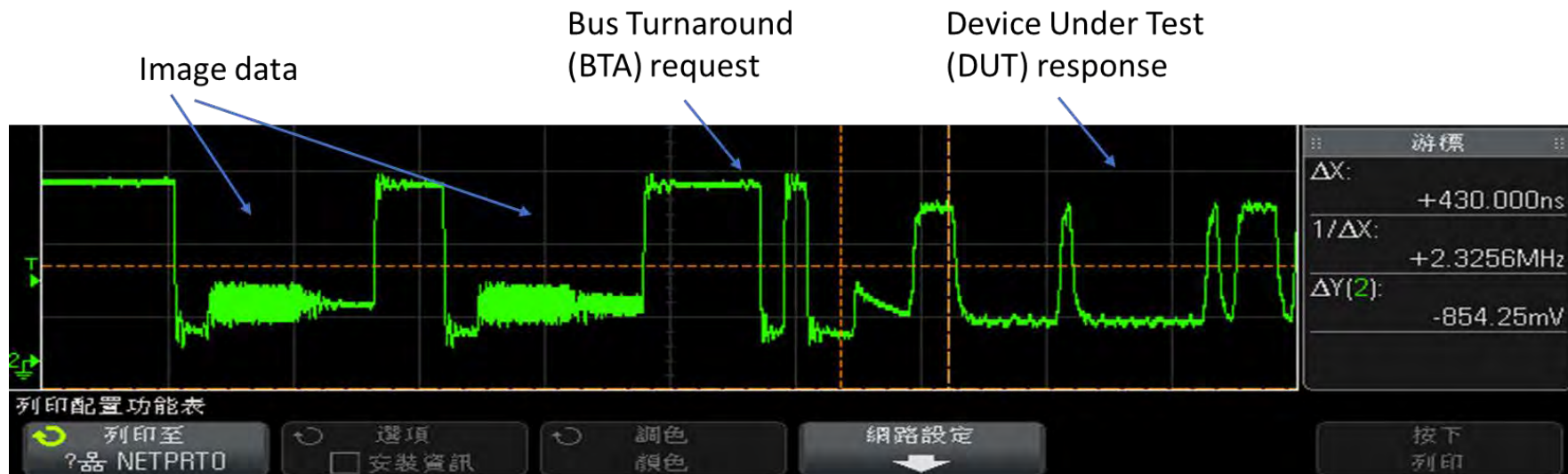


Slow control words



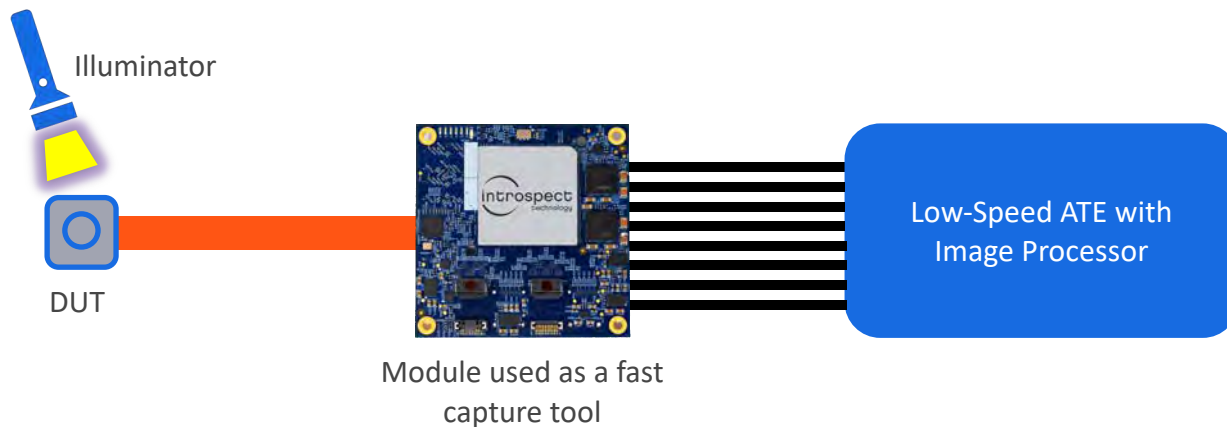
High-speed test data

# DDIC\* with Integrated Device Response Checking



\*DDIC = Display Driver IC

# Image Sensor Test



## Summary

- Increasing requirements have emerged for at-speed testing of MIPI-based devices
- System-like solutions are being developed by manufacturers of microcontrollers, image sensors, display drivers, and storage devices
- Hardware and protocol requirements for enabling the test of such solutions have been described in this presentation

## ADDITIONAL RESOURCES

- <https://introspect.ca/>
  - Total solutions for most high-speed interface technologies
- <https://introspect.ca/products-solutions/high-volume-manufacturing-test/>
  - Solutions for at-speed testing during mass production
- <https://introspect.ca/products-solutions/mipi-camera-and-imaging/>
  - Image sensor test and validation solutions
- <https://introspect.ca/products-solutions/mipi-display-and-touch/>
  - Display test and validation solutions



THANK  
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